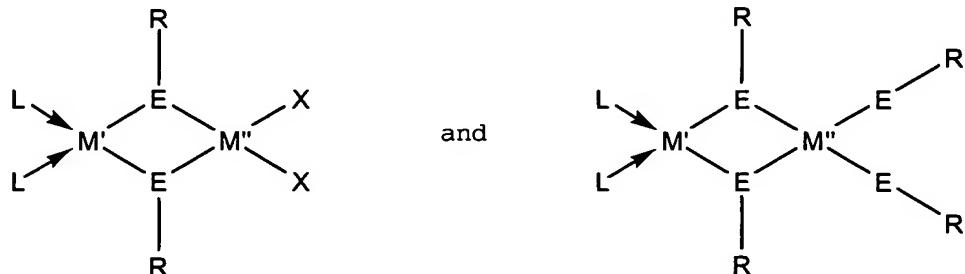


WHAT IS CLAIMED IS:

1. A single source precursor for the deposition of ternary chalcopyrite materials, said single source precursor having the empirical formula $[\{L\}_nM'(ER)_x(X)_y(R)_zM'']$, wherein x is 1-4, $x+y+z=4$, n is greater than or equal to 1, L is a Lewis base that is coordinated to M' via a dative bond, M' is a Group I-B atom, M'' is a Group III-A atom, E is a Group VI-A atom, X is a Group VII-A atom, and each R is individually selected from the group consisting of alkyl, aryl, vinyl, perfluoro alkyl, perfluoro aryl, silane, and carbamato groups, said single source precursor excluding

$[\{P(C_6H_5)_3\}_2Cu(S-C_2H_5)_2In(S-C_2H_5)_2]$,
 $[\{P(C_6H_5)_3\}_2Cu(Se-C_2H_5)_2In(Se-C_2H_5)_2]$,
 $[\{P(C_6H_5)_3\}_2Cu(S(i-C_4H_9))_2In(S(i-C_4H_9))_2]$,
 $[\{P(C_6H_5)_3\}_2Cu(Se(i-C_4H_9))_2In(Se(i-C_4H_9))_2]$,
 $[\{P(C_6H_5)_3\}_2Ag(Cl)(SC\{O\}CH_3)In(SC\{O\}CH_3)_2]$,
 $[\{P(C_6H_5)_3\}_2Ag(Cl)(SC\{O\}C_5H_6)In(SC\{O\}C_5H_6)_2]$,
 $[\{P(C_6H_5)_3\}_2Ag(SC\{O\}CH_3)_2In(SC\{O\}CH_3)_2]$,
 $[\{P(C_6H_5)_3\}_2Ag(SC\{O\}C_5H_6)_2In(SC\{O\}C_5H_6)_2]$,
 $[\{P(C_6H_5)_3\}_2Cu(SC\{O\}C_5H_6)_2Ga(SC\{O\}C_5H_6)_2]$,
 $[\{P(C_6H_5)_3\}_2Ag(SC\{O\}C_5H_6)_2Ga(SC\{O\}C_5H_6)_2]$, and
 $[\{P(C_6H_5)_3\}_2Ag(SC\{O\}CH_3)_2Ga(SC\{O\}CH_3)_2]$.

2. A single source precursor according to claim 1, having a structural formula selected from the group consisting of



3. A single source precursor according to claim 2, said single source precursor being a

liquid at room temperature.

4. A single source precursor according to claim 3, said single source precursor being soluble in polar organic solvents and in non-polar organic solvents.

5. A single source precursor according to claim 2, of the formula
[$\{\text{P}(\text{n-C}_4\text{H}_9)_3\}_2\text{Cu}(\text{Se-C}_6\text{H}_5)_2\text{In}(\text{Se-C}_6\text{H}_5)_2$].

6. A single source precursor according to claim 2, of the formula
[$\{\text{P}(\text{n-C}_4\text{H}_9)_3\}_2\text{Ag}(\text{S-C}_2\text{H}_5)_2\text{In}(\text{S-C}_2\text{H}_5)_2$].

7. A single source precursor according to claim 2, of the formula
[$\{\text{P}(\text{n-C}_4\text{H}_9)_3\}_2\text{Cu}(\text{S-C}_2\text{H}_5)_2\text{In}(\text{S-C}_2\text{H}_5)_2$].

8. A single source precursor according to claim 2, of the formula
[$\{\text{P}(\text{n-C}_4\text{H}_9)_3\}_2\text{Cu}(\text{S-C}_3\text{H}_7)_2\text{In}(\text{S-C}_3\text{H}_7)_2$].

9. A single source precursor according to claim 2, of the formula
[$\{\text{P}(\text{C}_6\text{H}_5)_3\}_2\text{Ag}(\text{S-CH}_3)_2\text{In}(\text{S-CH}_3)_2$].

10. A single source precursor according to claim 2, said single source precursor being effective to yield a I-III-VI₂ ternary chalcopyrite material upon heating or pyrolysis of said single source precursor at a temperature less than about 500°C.

11. A single source precursor according to claim 2, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 1.5 eV between a conduction band and a valence band thereof.

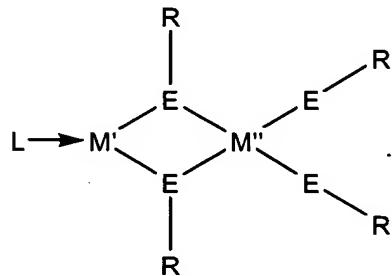
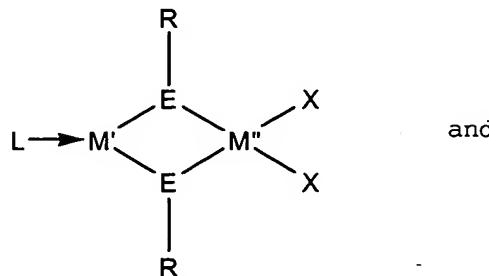
12. A single source precursor according to claim 11, said ternary chalcopyrite material being CuInS₂.

13. A single source precursor according to claim 2, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 2 eV between a conduction band and a valence band thereof.

14. A single source precursor according to claim 13, said ternary chalcopyrite material being CuGaS_2 .

15. A single source precursor according to claim 2, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of 1.5-2 eV between a conduction band and a valence band thereof, said ternary chalcopyrite material being $\text{Cu}(\text{In:Ga})(\text{S:Se})_2$.

16. A single source precursor according to claim 1, having a structural formula selected from the group consisting of



17. A single source precursor according to claim 16, said single source precursor being effective to yield a I-III-VI₂ ternary chalcopyrite material upon heating or pyrolysis of said single source precursor at a temperature less than about 500°C.

18. A single source precursor according to claim 16, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 1.5 eV between a conduction band and a valence band thereof.

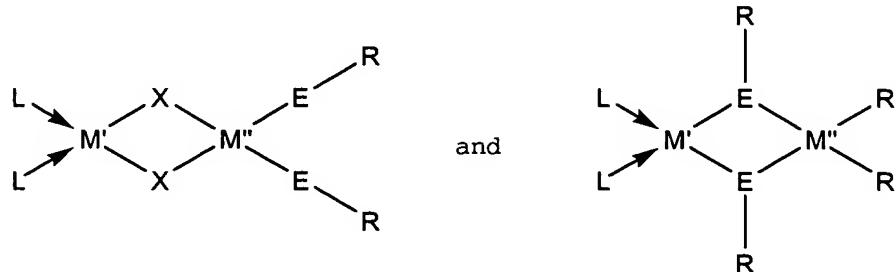
19. A single source precursor according to claim 18, said ternary chalcopyrite material being CuInS_2 .

20. A single source precursor according to claim 16, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 2 eV between a conduction band and a valence band thereof.

21. A single source precursor according to claim 20, said ternary chalcopyrite material being CuGaS_2 .

22. A single source precursor according to claim 16, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of 1.5-2 eV between a conduction band and a valence band thereof, said ternary chalcopyrite material being $\text{Cu}(\text{In:Ga})(\text{S:Se})_2$.

23. A single source precursor according to claim 1, having a structural formula selected from the group consisting of



24. A single source precursor according to claim 23, said single source precursor being effective to yield a I-III-VI₂ ternary chalcopyrite material upon heating or pyrolysis of said single source precursor at a temperature less than about 500°C.

25. A single source precursor according to claim 23, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 1.5 eV between a conduction band and a valence band thereof.

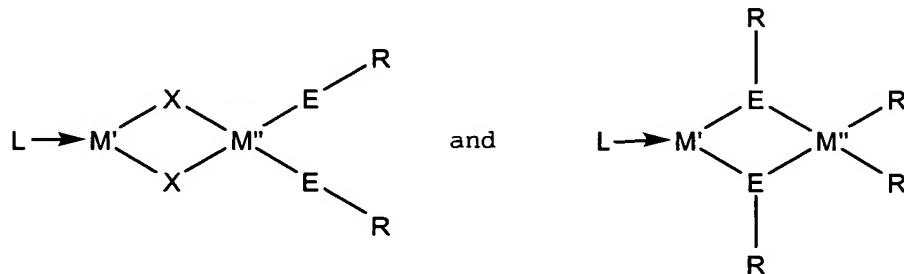
26. A single source precursor according to claim 25, said ternary chalcopyrite material being CuInS₂.

27. A single source precursor according to claim 23, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 2 eV between a conduction band and a valence band thereof.

28. A single source precursor according to claim 27, said ternary chalcopyrite material being CuGaS.

29. A single source precursor according to claim 23, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of 1.5-2 eV between a conduction band and a valence band thereof, said ternary chalcopyrite material being Cu(In:Ga)(S:Se)₂.

30. A single source precursor according to claim 1, having a structural formula selected from the group consisting of



31. A single source precursor according to claim 30, said single source precursor being effective to yield a I-III-VI₂ ternary chalcopyrite material upon heating or pyrolysis of said single source precursor at a temperature less than about 500°C.

32. A single source precursor according to claim 30, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 1.5 eV between a conduction band and a valence band thereof.

33. A single source precursor according to claim 32, said ternary chalcopyrite material being CuInS₂.

34. A single source precursor according to claim 30, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 2-2.4 eV between a conduction band and a valence band thereof.

35. A single source precursor according to claim 34, said ternary chalcopyrite material being CuGaS₂.

36. A single source precursor according to claim 30, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of 1.5-2 eV between a conduction band and a valence band thereof, said ternary chalcopyrite material being Cu(In:Ga)(S:Se)₂.

37. A single source precursor according to claim 1, having three E-R groups.

38. A single source precursor for the deposition of ternary chalcopyrite materials, said single source precursor being a liquid at room temperature and being effective to yield a ternary chalcopyrite material upon heating or pyrolysis thereof.

39. A single source precursor according to claim 38, said single source precursor being effective to yield a I-III-VI₂ ternary chalcopyrite material upon heating or pyrolysis of said single source precursor at a temperature less than about 500°C.

40. A method of depositing ternary chalcopyrite materials comprising the steps of:

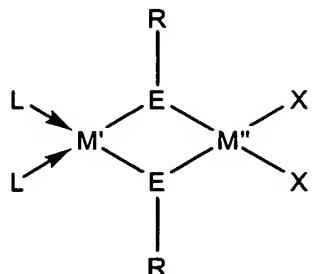
a) providing a first single source precursor for said ternary chalcopyrite material, said first single source precursor having the empirical formula $[\{L\}_nM'(ER)_x(X)_y(R)_zM'']$, wherein x is 1-4, $x+y+z=4$, n is greater than or equal to 1, L is a Lewis base that is coordinated to M' via a dative bond, M' is a Group I-B atom, M'' is a Group III-A atom, E is a Group VI-A atom, X is a Group VII-A atom, and each R is individually selected from the group consisting of alkyl, aryl, vinyl, perfluoro alkyl, perfluoro aryl, silane, and carbamato groups, said single source precursor excluding

$[\{P(C_6H_5)_3\}_2Cu(S-C_2H_5)_2In(S-C_2H_5)_2]$,
 $[\{P(C_6H_5)_3\}_2Cu(SC\{O\}C_5H_6)_2In(SC\{O\}C_5H_6)_2]$,
 $[\{P(C_6H_5)_3\}_2Cu(SC\{O\}C_5H_6)_2Ga(SC\{O\}C_5H_6)_2]$,
 $[\{P(C_6H_5)_3\}_2Ag(SC\{O\}C_5H_6)_2In(SC\{O\}C$
 $[\{P(C_6H_5)_3\}_2Ag(SC\{O\}C_5H_6)_2Ga(SC\{O\}C_5H_6)_2]$,
 $[\{P(C_6H_5)_3\}_2Ag(SC\{O\}CH_3)_2In(SC\{O\}CH_3)_2]$, and
 $[\{P(C_6H_5)_3\}_2Ag(SC\{O\}CH_3)_2Ga(SC\{O\}CH_3)_2]$;

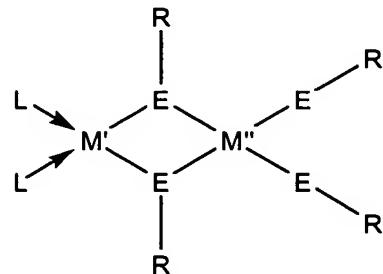
and

b) depositing the single source precursor on a substrate using a spray CVD technique.

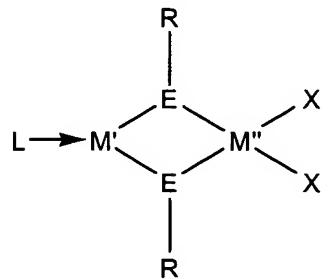
41. A method according to claim 40, said single source precursor having a structural formula selected from the group consisting of



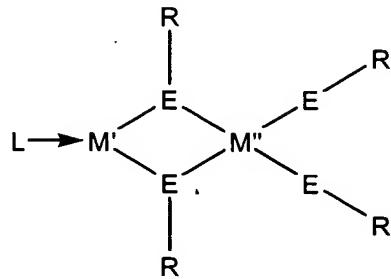
and



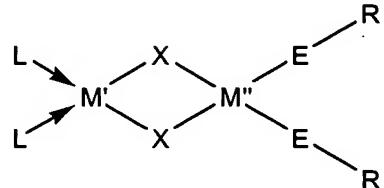
42. A method according to claim 40, said single source precursor having a structural formula selected from the group consisting of



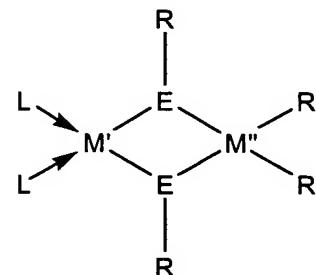
and



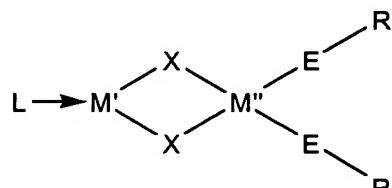
43. A method according to claim 40, said single source precursor having a structural formula selected from the group consisting of



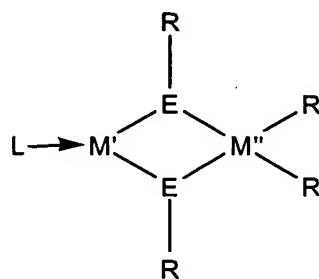
and



44. A method according to claim 40, said single source precursor having a structural formula selected from the group consisting of



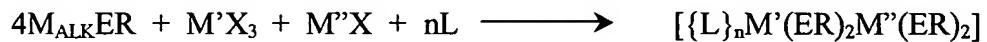
and



45. A method according to claim 40, said single source precursor having three E-R groups.

46. A method according to claim 40, comprising the steps of providing a second single source precursor, and applying said first and second single source precursors on said substrate via said spray CVD technique.

47. A method of making a single source precursor for the deposition of ternary chalcopyrite materials comprising the step of carrying out the following reaction:



wherein

M_{ALK} is an alkali metal element,

E is a Group VI-A element,

R is selected from the group consisting of alkyl, aryl, vinyl, perfluoro alkyl, perfluoro aryl, silane and carbamato groups,

M' is a Group III-A element,

M'' is a Group I-B element,

X is a Group VII-A element, and

n is greater than or equal to 1.

48. A method according to claim 47, wherein said single source precursor is made in a single step consisting essentially of said reaction.

49. A method according to claim 47, wherein the ionic complex $[L_{(n)}M''(CH_3CN)_{(4-n)}]^+$ is formed *in situ* as said reaction proceeds.

50. A method according to claim 47, said reaction being carried out under anaerobic conditions.

51. A method according to claim 47, said reaction being carried out under non-anaerobic conditions.

52. A method of making a quantum dot comprising the steps of:

a) providing a single source precursor for a ternary chalcopyrite material; and

b) pyrolyzing said single source precursor to yield a quantum dot made of ternary chalcopyrite material having dimensions less than 100 nanometers.

53. A method according to claim 52, said quantum dot made of a ternary I-III-VI₂ chalcopyrite material.

54 A method according to claim 52, said quantum dot made of a ternary I-III₅-VI₈ chalcopyrite material.

55. A method according to claim 52, said pyrolyzing step being carried out at a temperature less than about 500°C.

56. A method according to claim 52, said single source precursor having the empirical formula [{L}_nM'(ER)_x(X)_y(R)_zM'], wherein x is 1-4, x+y+z=4, n is greater than or equal to 1, L is a Lewis base that is coordinated to M' via a dative bond, M' is a Group I-B atom, M" is a Group III-A atom, E is a Group VI-A atom, X is a Group VII-A atom, and each R is individually selected from the group consisting of alkyl, aryl, vinyl, perfluoro alkyl, perfluoro aryl, silane, and carbamato groups.

57. A single source precursor according to claim 2, said single source precursor being effective to yield a I-III₅-VI₈ ternary chalcopyrite material upon heating or pyrolysis of said single source precursor.

58. A single source precursor according to claim 30, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of 0.5-3.5 eV between a conduction band and a valence band thereof, said ternary chalcopyrite material being (Cu:Ag:Au)₁(Al:In:Ga)₁(S:Se:Te)₂.